



STEPS • LOUNGES • BENCHES • SPAS

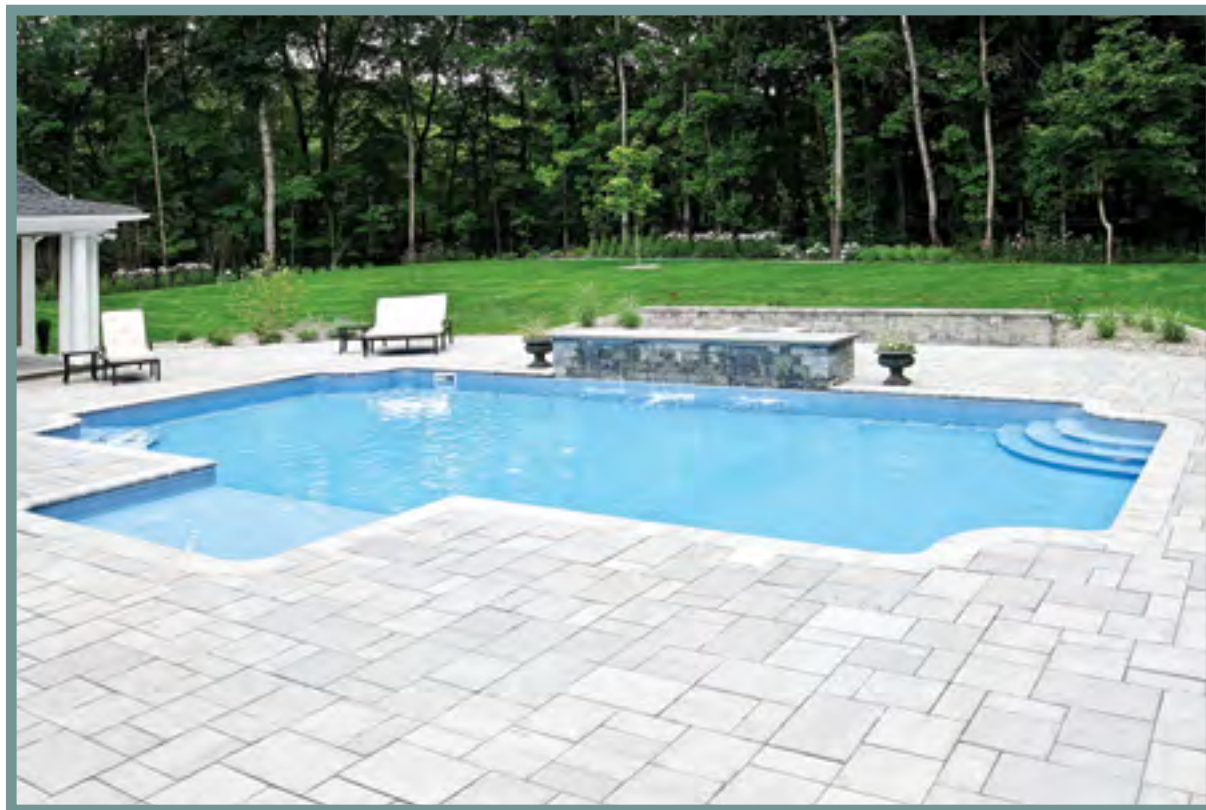


The footprints may disappear but the memories will last a lifetime.



An entryway that is *uniquely* you!

Truly *beautiful*; truly *elegant*.



THE PACIFIC STEP

There are many different styles of Pacific steps to get you in and out of your pool.

You also have several types of steps to choose from, including our Thermoplastic Step, Acrylic/Fiberglass Step, and the Vinyl Over Steps.

Your Pacific Pool Showcase Builder can show you a complete palette of shapes and sizes.





THERMOPLASTIC STEP *Collection*



6' Four-Tread Straight Step
Available in Standard and Cantilever



8' Roman Curved Step
Available in Standard and Cantilever

**8' Four-Tread
Straight Sit 'N Step**
Available in Standard and
Cantilever
STRAIGHT AND
CURVED MODELS



10' Roman End Step
Available in Standard and Cantilever



6' Four-Tread French Curved Step
Available in Standard and Cantilever



2' Radius Inside Corner Step
Available in Standard and Cantilever

COORDINATED COLORS!

Refer to chart on page 8 for options available.
ALL STEPS AND SPAS ARE AVAILABLE IN:



48" SUPER Step
Available in Standard and Cantilever
STRAIGHT AND CURVED MODELS



8' Roman Straight Step
Available in Standard and Cantilever



90° Corner Step
Available in Cantilever Only



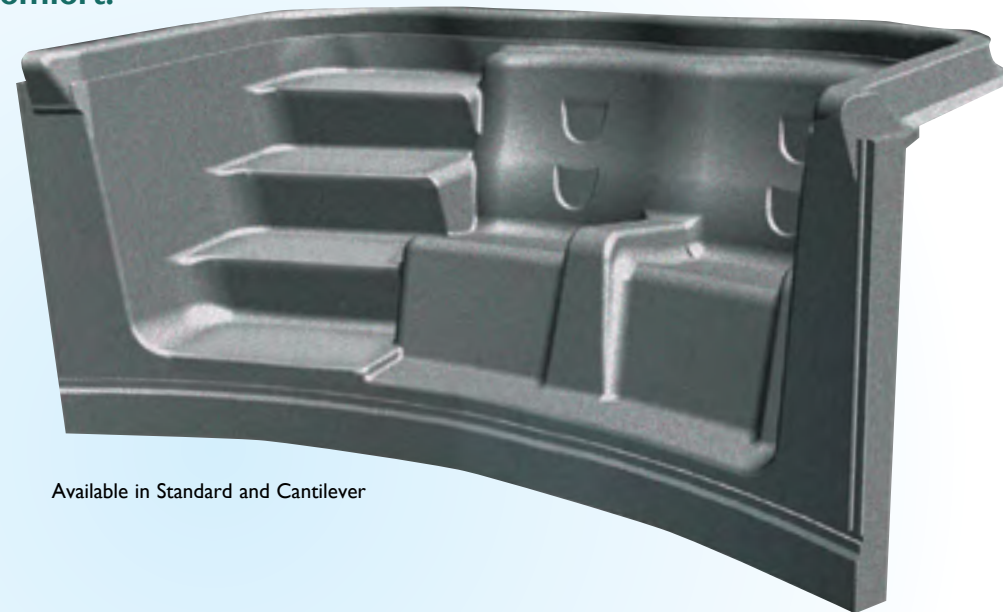


Featuring our 8 ft. *Step N' Lounge™*

UNRIVALED performance and comfort!

Our Step N' Lounge is manufactured from a thick co-extruded sheet of thermoplastic, featuring four-tread walk-in step and two lounges. The lounge offers four optional jet locations for full spa experience. This step has our 25 year non-prorated warranty for peace of mind and reliability.

Available in white, blue granite and grey granite for maximum color coordination.

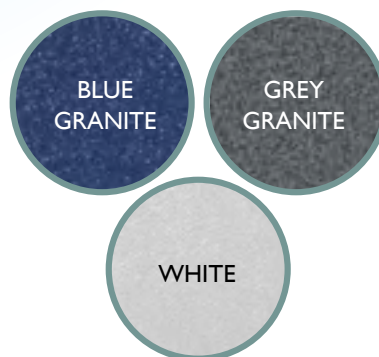


Available in Standard and Cantilever



COORDINATED COLORS!

ALL STEPS AND SPAS ARE AVAILABLE IN:



Thermoplastic Specialty Selection

The *Ultimate* combination of style and functionality!



8' Sunledge
Available in Standard and Cantilever

6' Swim 'N Lounge
Available in Standard and Cantilever



2' In-Wall Ladder
Available in Cantilever Only

THERMOPLASTIC STEPS FEATURES

1. Standard Pacific Steps are molded from a solid sheet of coextruded Luran®S with an ABS substrate from BASF resulting in a strong, one-piece design, that will never delaminate, splinter, corrode, or puncture.
2. Raised, non-slip tread pattern allows for safe and easy pool entry and exit.
3. The high-impact strength and flexibility of weatherable polymers enables Pacific Steps to withstand the stress of frost and back fill saturation far better than other materials.



Extruded aluminum coping provides an attractive border for poured concrete decking.



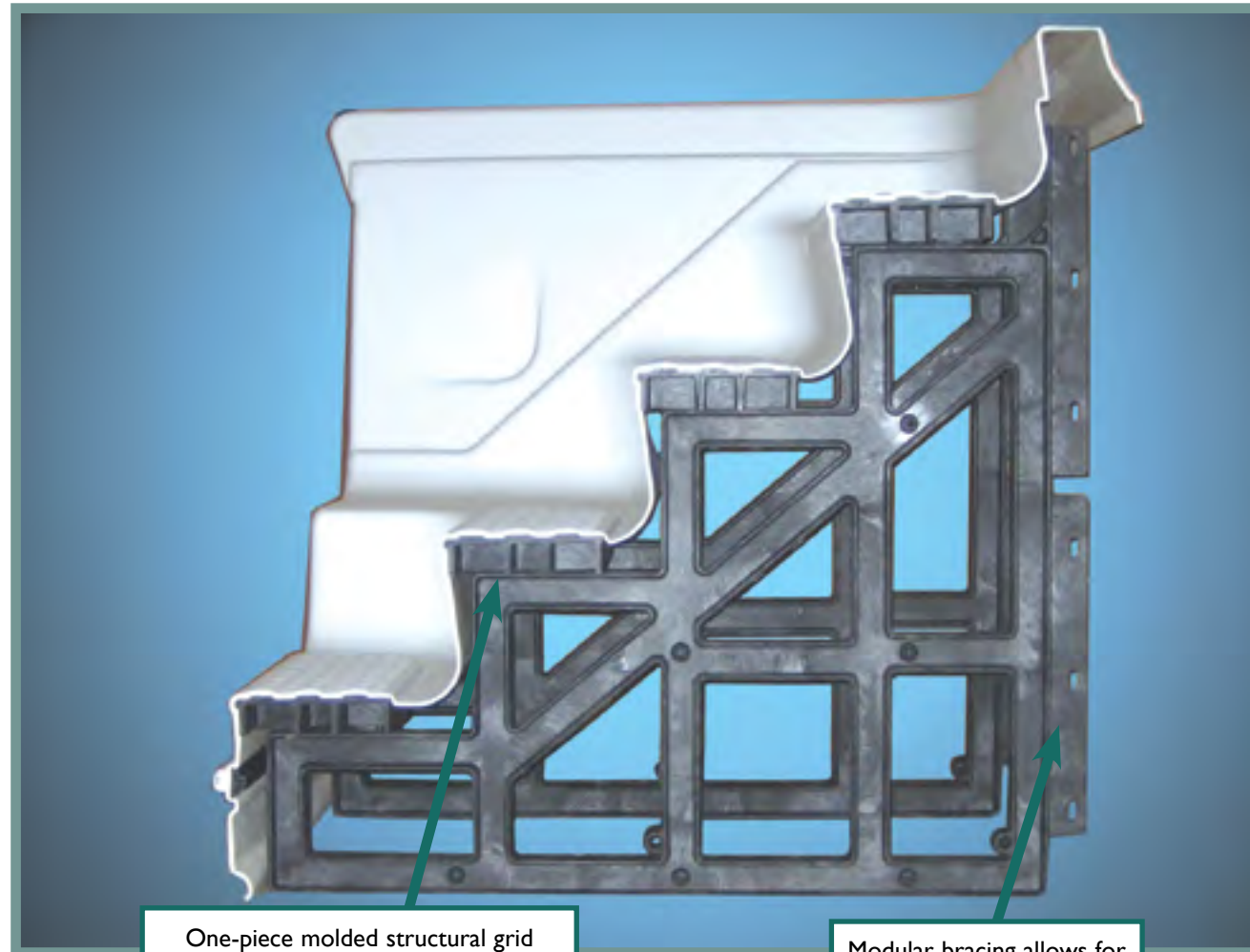
A stylish cantilever edge for poured concrete decking is created with optional styrofoam forms.





Thermoplastic *Step* Collection

TES SUPPORT SYSTEM (Total Encapsulated Support)



One-piece molded structural grid system supports the entire tread surface and prevents material fatigue.

Modular bracing allows for optional deck support.

Pacific Thermoplastic Steps utilize the patented TES Support System for optimum tread support and strength.

- All 6' and 8' models come standard with recessed jet locations.
- All models come standard with pre-punched gasket holes for easy alignment.



THERMOPLASTIC STEP SPECIFICATIONS

NAME	Model	Treads	Height	Cantilever	White	Grey Granite	Blue Granite
2' In-Wall Ladder	ST2002	3	42"		X	X	X
2' In-Wall Ladder	ST2003	3	48"		X	X	X
2' Radius Inside Corner Step	ST0018B	3	42"		X	X	X
2' Radius Inside Corner Step	ST0019B	3	42"	X	X	X	X
90° Inside Corner Step ▲	ST1015P	3	42"	X	X	X	X
6' Swim'N Lounge*	ST6007B		42"/48"		X	X	X
6' Swim'N Lounge*	ST6008B		42"/48"	X	X	X	X
6' Straight Step	ST6018B	4	42"		X	X	X
6' Straight Step	ST6019B	4	42"	X	X	X	X
6' French Curved Step	ST6118B	4	42"		X	X	X
6' French Curved Step	ST6119B	4	42"	X	X	X	X
8' Straight Roman	ST8130B	4	42"		X	X	X
8' Straight Roman	ST8131B	4	42"	X	X	X	X
8' Curved Roman	ST8132B	4	42"		X	X	X
8' Curved Roman	ST8133B	4	42"	X	X	X	X
8' Straight Sit 'N Step	ST8024B	4	42"		X	X	X
8' Straight Sit 'N Step	ST8025B	4	42"	X	X	X	X
8' Curved Sit 'N Step	ST8049B	4	42"		X	X	X
8' Curved Sit 'N Step	ST8050B	4	42"	X	X	X	X
8' Straight Sunledge*	ST8060B	1	42"/48"		X	X	X
8' Straight Sunledge*	ST8061B	1	42"/48"	X	X	X	X
10' Straight Roman Sit 'N Step	ST1024B	4	42"		X	X	X
10' Straight Roman Sit 'N Step	ST1025B	4	42"	X	X	X	X
8' Straight Super Sit 'N Step ▲	ST8070P	4	48"		X	X	X
8' Straight Super Sit 'N Step ▲	ST8071P	4	48"	X	X	X	X
8' Curved Super Sit 'N Step ▲	ST8072P	4	48"		X	X	X
8' Curved Super Sit 'N Step ▲	ST8073P	4	48"	X	X	X	X
8' Step'N Lounge	ST8200B	4	42"		X	X	X
8' Step'N Lounge	ST8201B	4	42"	X	X	X	X
WCS - 180° Straight	ST9001	3	42"				
WCS - 90° Corner	ST9002	3	42"				
WCS - 6" Radius Corner	ST9003	3	42"				
WCS - 2' Radius Corner	ST9004	3	42"				
WCS - 8' 6" Radius	ST9005	3	42"				
WCS - 9' Radius	ST9006	3	42"				
WCS - 10' Radius	ST9007	3	42"				
WCS - 11' Radius	ST9008	3	42"				

▲ Requires pole kit support system; modular grid system not available.

* Requires brace extensions for 48" height - same model accommodates 42" and 48" all height (part number PN70962)

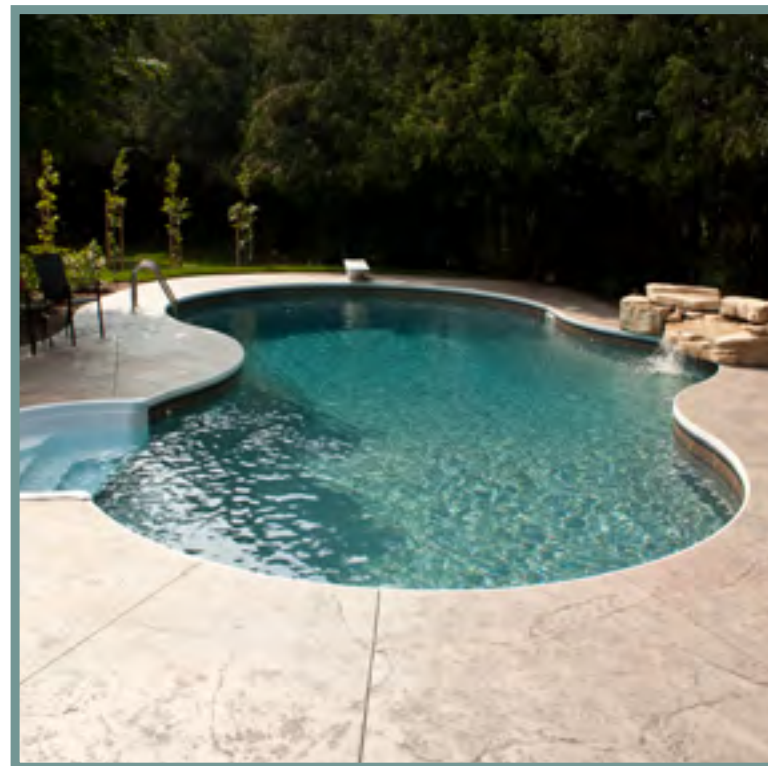
Printing color may vary slightly from actual product. All colors/products subject to change without notice.

Models not marked may be available as a special order, please consult with your customer service representative for details.



Color *Coordinate* your poolscape with our liners, steps, and spas.

Our Steps offer optimum *Strength and Durability*

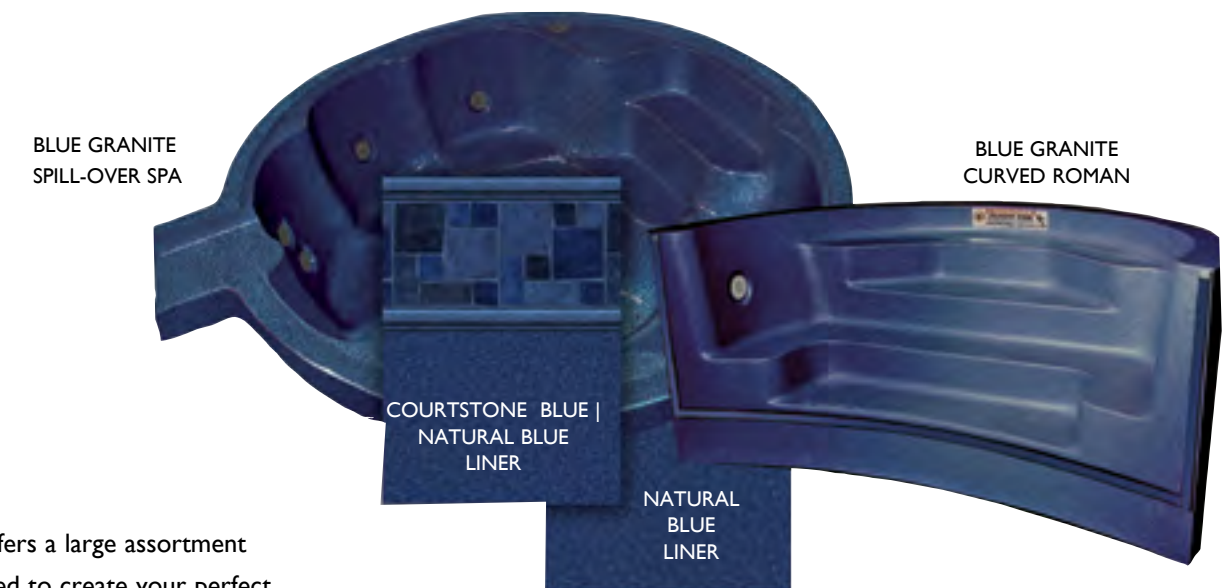


THE PACIFIC STEP

Variations in the style and location of where you place the steps in your pool is a unique benefit of customizing your pool.



Mix and Match Style



Pacific Pools offers a large assortment of steps designed to create your perfect poolscape. A wide selection of steps, lounges, benches, and specialty steps are available in white, blue granite, and grey granite. Create a unified backyard retreat by color coordinating your entryway with your liner. Even the poolside spa is available to match.

COORDINATED COLORS!

ALL STEPS AND SPAS ARE AVAILABLE IN:





Acrylic/Fiberglass *Step* Collection



Step Cover



4' French Curved Step



4' Straight Step



6' French Curved Step
Available for 42" and 48" pool wall



11' Straight Roman Step



8' Straight Roman Step



8' Curved Roman Step



8' Leisure Straight Step



8' Straight Step
Available for 42" and 48" pool wall



8' French Curved Step



6' Straight Step
Available for 42" and 48" pool wall

COORDINATED COLORS!

ALL STEPS AND SPAS ARE AVAILABLE IN:





Acrylic/Fiberglass *Step* Collection



90° Corner Step Cantilever



6' Double Seat Cantilever

Plumbed and Jetted



2' In-Wall Ladder

Acrylic/Fiberglass *Specialty* Selection

4' Contour Step

Can be used Standard and Cantilever



8' Step and Bench Cantilever

Plumbed and Jetted



5' Lagoon Free Form Step

Can be used Standard and Cantilever
Plumbed and Jetted



92" Scalloped Spill-Over Spa

Plumbed, Foamed, and Jetted



78" Square Spill-Over Spa

Plumbed, Foamed, and Jetted



92" Scalloped Stand Alone Spa

Plumbed, Foamed, and Jetted

Acrylic/Fiberglass *Spa* Collection

COORDINATED COLORS!

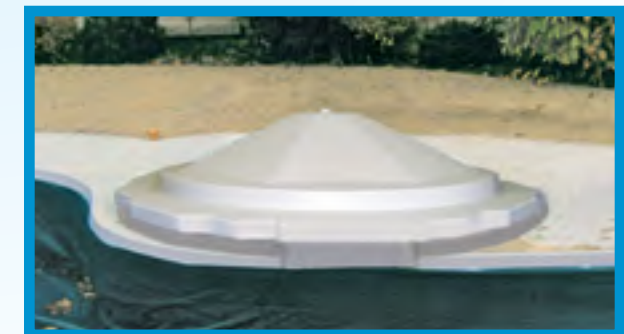
Refer to chart on page 16 for options available.

ALL STEPS and SPAS are AVAILABLE IN:



90" Round Spill-Over Spa

Plumbed, Foamed, and Jetted



Winter Spa Cover



ACRYLIC/FIBERGLASS SPECIFICATIONS

Acrylic/Fiberglass *Step* Features



Molded Pole Receivers
Unwavering stability and built-in accuracy for secure support.



Rigidizing Panel
Rigid-Elastic Technology positioned at the base of the step for structural integrity and torsion resistance.



Patented Adjustable Foot
This new patented feature is designed to expedite leveling during installation.



Rigid-Elastic Technology
Thermoplastic honeycombs (Rigid-Elastic Technology) with composite sandwich construction offer optimum elasticity. This equates to greater impact strength and load tolerance.



Rigidizing Tread Support
Rigid-Elastic Technology positioned underneath every tread for unsurpassed support, structural integrity and impact strength.



Optimum Support
Multiple levels of pole supports work in unison to create unrivaled balance and stability.



Weighted Measuring System
An Industrial weighing system that assures a calibrated, consistent distribution of fiberglass/resin material on each and every step.



Labeled Faceplates
Directional labels allow quick, convenient, accurate installation.



Beauty Cap
The final touch for an attractive appearance.



PVC Faceplate with Durable Neoprene Gasket
The flexible and resilient neoprene gasket comes pre-affixed to the step providing a water-tight seal and bond with the liner and faceplate.



Perfect Match
The 90° cut provides perfect alignment with a smooth finish to ensure the end result is a beautiful step.

MODEL	PART NUMBER	TREADS	HEIGHT	DEPTH	WIDTH	JET RECESSES	CANTILEVER	WHITE	GREY GRANITE	BLUE GRANITE
4' Straight	STP4P	3	44"	37"	48"			x	x	x
4' French Curved	STP49P	3	44"	46"	48"			x	x	x
6' Straight	STP6P	4	45"	45"	72"	2		x	x	x
6' Straight Cantilever	STP6CDP	4	43"	46"	72"	2	x	x	x	x
6' French Curved	STP69P	4	45"	51"	72"	2		x	x	x
6' Straight 48"	STP6X4P	4	51"	45"	72"	2		x	x	x
6' French Curved 48"	STP69X4P	4	51"	51"	72"	2		x	x	x
8' Straight	STP8P	4	46"	46"	96"	2		x	x	x
8' Straight Cantilever	STP8CDP	4	43"	46"	96"	2	x	x	x	x
8' Straight 48"	STP8X4P	4	51"	46"	96"	2		x	x	x
8' Straight Roman	STPRM8P	4	45"	49"	96"	2		x	x	x
8' Straight Roman Cantilever	STPRM8CDP	4	42"	49"	96"	2	x	x	x	x
8' Curved Roman	STPRM89P	4	45"	60"	96"	2		x	x	x
8' Curved Roman Cantilever	STPRM89CDP	4	42"	60"	96"	2	x	x	x	x
8' French Curved	STP89P	4	45"	58"	96"	2		x	x	x
8' Straight Leisure	STP8LSP	4	46"	46"	96"	2		x	x	x
8' Straight Leisure Cantilever	STP8LSCDP	4	43"	46"	96"	2	x	x	x	x
11' Roman	STPRM11P	4	44"	62"	132"	2		x	x	x
11' Roman Cantilever	STPRM11CDP	4	44"	62"	132"	2	x	x	x	x
4' Contour Step*	STP4CCDP	4	45"	56"	48"		x	x	x	x
5' Lagoon Step*	STP5LP	3	45"	71"	60"	5	x	x	x	x
6' Double Seat Cantilever	STP6DSCDP	0	42"	32"	72"	2	x	x	x	x
Corner Step 90° Cantilever	STP90CSCDP	4	42"	72"	102"	2	x	x	x	x
2' In-Wall Ladder	STP2L	3	42"	6"	24"			x	x	x
8' Step and Bench	STP8SBCDP	4	42"	54"	96"	2	x	x	x	x
90" Round Spill-Over Spa	PSSSOS1	2	34"	34"	90"	6		x	x	x
92" Scalloped Spill-Over Spa	SPASOS	2	39"	39"	92"	10		x	x	x
92" Scalloped Stand Alone Spa	SPA1	2	39"	39"	92"	10		x	x	x
78" Square Spill-Over Spa	PSSPSS1	2	34"	34"	78"	6		x	x	x
Spa Winter Cover	PSSCFGSPACVR							x		
6' Winter Step Cover	CFGSTEPCVR6							x		
8' Winter Step Cover	CFGSTEPCVR8							x		

* Can be used standard or cantilever.

For manufacturer warranty to be in effect, all treads must be supported as recommended by manufacturer.

Printing color may vary from actual product. All colors/models subject to change without notice.

Models not marked may be available as a special order, please consult with your customer service representative for details.



Vinyl Over *Step* Options

The *Wedding Cake* Step

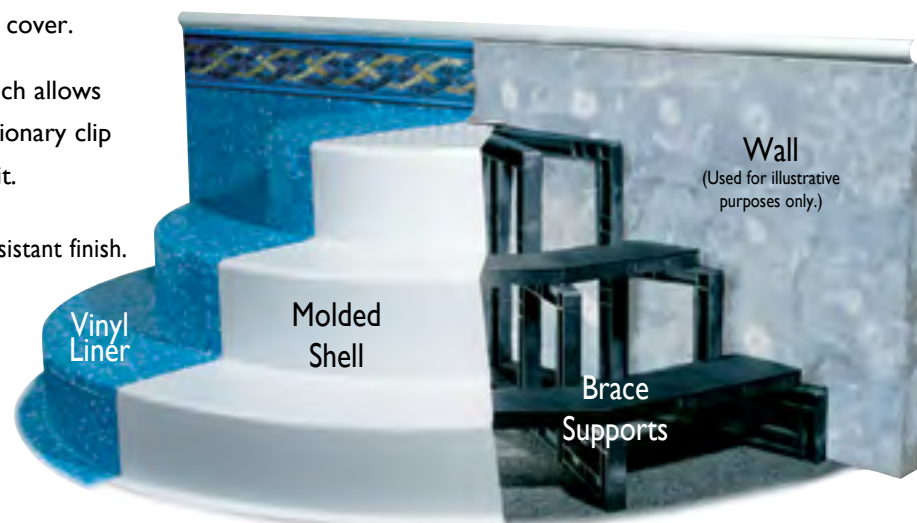
Wedding Cake Step Features

- The Wedding Cake Step can be used in all vinyl liner pools – polymer, steel, wood, concrete, and fiberglass.
- For uninterrupted beauty of your liner pattern, the Wedding Cake Step is a perfect choice.
- When it's time for a new liner, consider adding a Wedding Cake Step to give your pool a fresh new style.
- The Wedding Cake Step is a great step for pools with auto covers because the step sits completely under the cover.
- All Wedding Cake Steps are of a molded shell which allows consistent liner installation, and they use a revolutionary clip system to secure the liner to the step for a snug fit.
- You'll appreciate the raised tread pattern for a slip-resistant finish.



Available in eight beautiful models:

- 180° Straight
- 90° Corner
- 8' 6" Radius
- 10' Radius
- 6" Radius Corner
- 2' Radius Corner
- 9' Radius
- 11' Radius

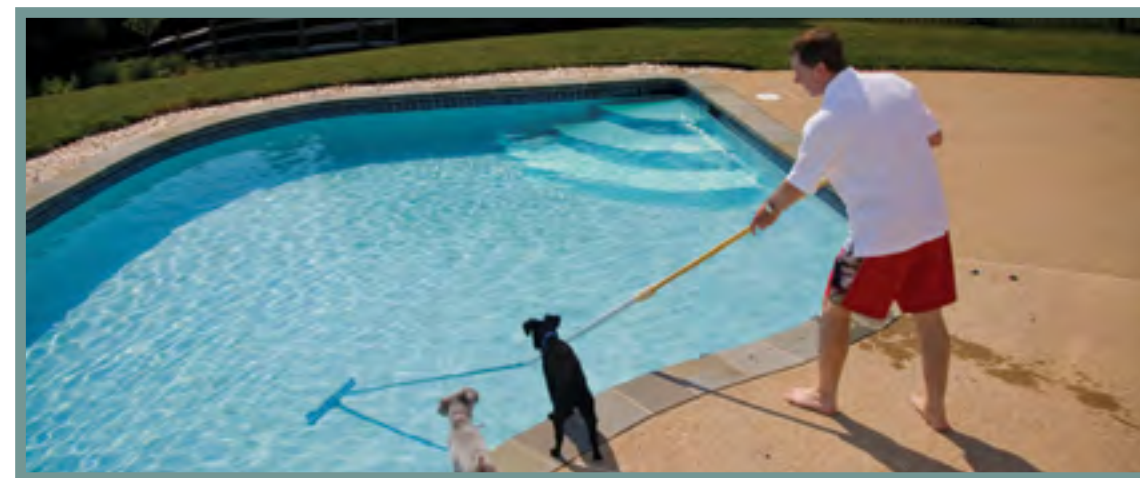


180° Straight Step Cutaway



Don't just
change your *Liner*,
change your *Lifestyle!*

For uninterrupted beauty of your liner pattern,
the Wedding Cake Step is a perfect choice.





Vinyl Over *Polymer* Steps



MODULAR POLYMER STEP

Modular Step System Features

- Vinyl Over Step application
- Totally non-corrosive
- Works with both polymer and steel pools
- Available in straight tread designs for pools 90°, 6" and 2' radius corners in tread length from 4' up
- Available for radius pools with an 8'6", 9' or 10' radius wall
- Offers integrated steps and benches
- Utilizes the PVC Step Bead Receiver (Patent Pending)



Durability

Pools and the materials used to build them are not equal. We use only the best materials, top-notch engineering, and innovative manufacturing technology to create pool components of outstanding strength and durability. The modular polymer step will not corrode and assures a structure that is stable, strong, and durable.

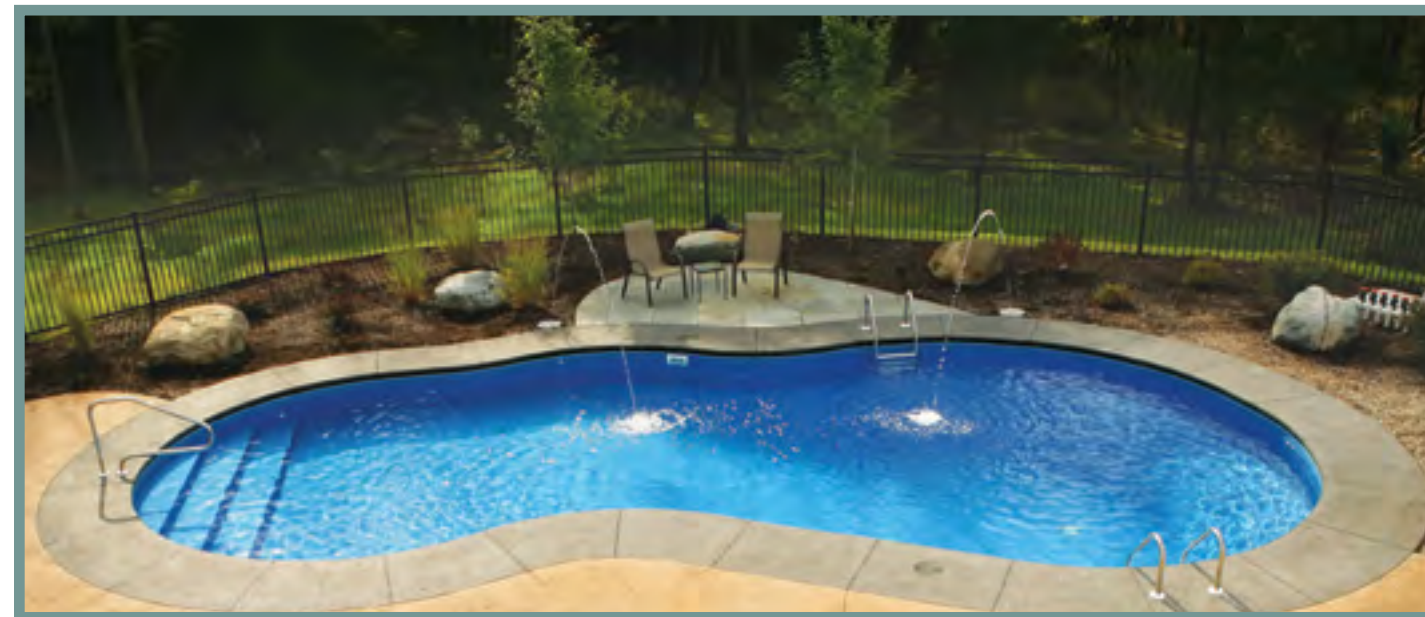


Non-Corrosive *Versatility* At Last!



Innovative

The Modular Polymer Step is more than just a swimming pool step. Combine it with a bench or sunledge for a customized pool-scape that suits your style. It's your place to sit, relax, and cool off on a hot summer day. It's a great spot to keep an eye on the kids. It's the perfect entry way into your backyard paradise.



Vinyl Over Steps – Durability, Longevity, and Beauty

Our vinyl liners not only provide beauty to your poolscape, but also a wonderful soft, smooth texture to walk, stand, and sit on; and no snagged swimsuits! Designed for durability and longevity, as well as excellent resistance to the effects of pool water, chemicals and sunlight. Vinyl liners are virtually maintenance free, requiring no replastering or painting and are easy to keep clean.



Vinyl Over Steel Steps

STEEL STEPS OPTIONS

Quality

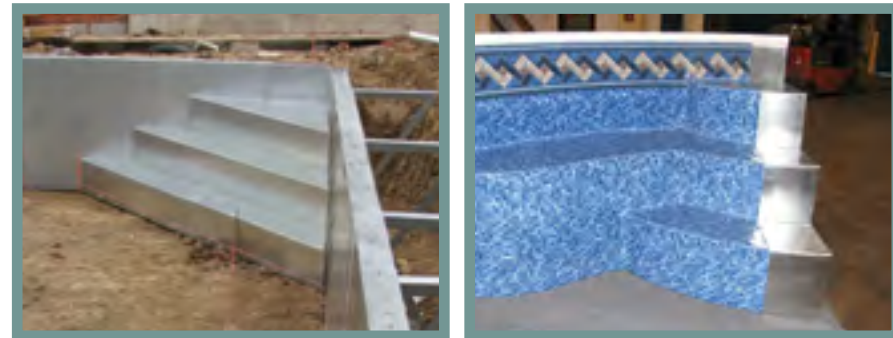
Pools and the materials used to build them are not equal. We use only the best materials, top-notch engineering, and innovative manufacturing technology to create pool components of outstanding strength and durability. The 14-gauge copper bearing steel steps are coated with a 2.35 oz. zinc galvanization to prevent corrosion and assures a structure that is stable, strong and durable. We want your piece of paradise to last.

Paradise

The Pacific Vinyl Over Steel Step is more than just a swimming pool step. Combine the Pacific Vinyl Over Steel Step with a bench or sunledge for a customized poolscape that suits your style. It's your place to sit, relax, and cool off on a hot summer day. It's a great spot to keep an eye on the kids. It's the perfect entry way into your backyard paradise.

Beauty

The Pacific Vinyl Over Steel Step is a beautiful part of the pool structure. The vinyl liner literally covers the entire surface of the pool up to the decking, including the steel vinyl over step, creating a finished, custom look. This versatile step will quickly become the favorite area of your pool. The Pacific Vinyl Over Steel Step is available in many standard styles and can be installed in a variety of positions. Custom styles can be designed to incorporate a bench or sunledge. Put the finishing touch on your poolscape by choosing a liner pattern from our large selection. Ask your dealer for more information.



Limitless Options!



Custom Designs!



THERMOPLASTIC • ACRYLIC/FIBERGLASS VINYL OVER (POLYMER AND STEEL) STEPS • LOUNGES • BENCHES • SPAS

IMPORTANT: A number of very important items that are essential for the safe use of your pool may not be visible in many of the photographs, either because of perspective or camera angle, or because they were removed for photographic purposes. These items include:

1. Safety ropes, which should remain in place at all times;
2. "No Diving" signs are provided by the manufacturer and should be installed in accordance with instructions included on the coping or liner, where they are clearly visible;
3. An area sign is provided by the manufacturer and must be permanently and conspicuously affixed in the pool area where all users can see it;
4. Necessary means of exit and entry into the pool;
5. Fencing with a self-latching gate, and other barriers that can assist in preventing unsupervised access to the pool by children;
6. Approved drain covers and other devices to protect against suction entrapment;
7. Minimum required inlets and returns to ensure proper water circulation;
8. Appropriate inpool lighting if the pool will be used after dark.

All of these devices should be installed in accordance with the manufacturer's instructions, ANSI/NSPI or ANSI/APSP standards, as well as state and local statutes and codes.

Diving boards and slides require minimum depths and distances and must only be installed and used in strict compliance with the equipment manufacturer's specifications and ANSI/NSPI or ANSI/APSP standards. If the pool is labeled by us as NON-DIVING, then diving equipment may not be installed and any such equipment must be removed before the pool is used.

Smart pool owners always think safety first. They take specific steps to ensure that their family, friends and guests are knowledgeable about the safe and sensible use of their pool. They also:

- ensure that their pool is never used unless there is adequate supervision;
- ensure that their pool is kept in good repair and is not used when there is a missing or broken drain cover or other component;

- ensure that ALL CHILDREN using their pool are supervised constantly;
- that anyone under the influence of alcohol, drugs or stimulants that would impair their abilities or judgement does not use the pool;
- ensure that their pool is protected by appropriate barriers to unsupervised entry including fencing with self-latching gates, covers, alarms, etc.

To assist you, a number of very important items of safety literature are included with each pool. We must insist that you read each item carefully and follow the instructions. These are:

- Pool Owners Safety Handbook
- "Notice" Card
- APSP "Sensible Way" Book
- Vinyl Swimming Pool Liner-Warranty
- "Children Aren't Waterproof" Book
- "No Diving" Labels
- Plaque

Make sure your builder supplies you with all of the safety information that accompanies your pool and installs the enclosed warning stickers and area sign where they can be clearly visible to all who use the pool.

NOTICE: The manufacturer stands behind every product they produced pursuant to those representations which are stated in the written warranties. Your dealer/builder/contractor is an independent business person and not an agent or employee of the manufacturer. The manufacturer cannot and does not accept any responsibility for any representations, statements or contracts made by any dealer/builder/contractor.

PACIFIC POOLS STEPS™ is a Trademark of Latham Pool Products, Inc.

The specifications in this brochure were believed to be true at the time of printing. However, specifications, standard equipment and options are subject to change without notice.



Be smart,
play it safe!



Pacific Pools are manufactured under the coveted ISO 9001:2000 Quality Certification.



For more information with regard to the ANSI/NSPI or ANSI/APSP standards or for other general information contact:

THE ASSOCIATION OF POOL AND SPA PROFESSIONALS
211 EISENHOWER AVENUE
ALEXANDRIA, Va. 22314
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www.theaps.org





Beautiful backyards since 1956.



WWW.PACIFICPOOLS.COM

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