The footprints may disappear but the memories will last a lifetime.
There are many different styles of Pacific steps to get you in and out of your pool. You also have several types of steps to choose from, including our Thermoplastic Step, Acrylic/Fiberglass Step, and the Vinyl Over Steps. Your Pacific Pool Showcase Builder can show you a complete palette of shapes and sizes.
THERMOPLASTIC STEP Collection

6' Four-Tread Straight Step
Available in Standard and Cantilever

8' Roman Curved Step
Available in Standard and Cantilever

8' Four-Tread Straight Sit ‘N Step
Available in Standard and Cantilever
STRAIGHT AND CURVED MODELS

10' Roman End Step
Available in Standard and Cantilever

6' Four-Tread French Curved Step
Available in Standard and Cantilever

2' Radius Inside Corner Step
Available in Standard and Cantilever

90º Corner Step
Available in Standard and Cantilever

48" SUPER Step
Available in Standard and Cantilever
STRAIGHT AND CURVED MODELS

8' Roman Straight Step
Available in Standard and Cantilever

THERMOPLASTIC STEP

6' Four-Tread French Curved Step
Available in Standard and Cantilever

2' Radius Inside Corner Step
Available in Standard and Cantilever

COORDINATED COLORS!
Refer to chart on page 8 for options available.
ALL STEPS AND SPAS ARE AVAILABLE IN:
WHITE
BLUE GRANITE
GREY GRANITE

8' Four-Tread French Curved Step
Available in Standard and Cantilever

90º Corner Step
Available in Cantilever Only

6' Four-Tread French Curved Step
Available in Standard and Cantilever

48" SUPER Step
Available in Standard and Cantilever
STRAIGHT AND CURVED MODELS

8' Roman Straight Step
Available in Standard and Cantilever

THERMOPLASTIC • ACRYLIC/FIBERGLASS • VINYL OVER
UNRIVALED performance and comfort!

Our Step N’ Lounge is manufactured from a thick co-extruded sheet of thermoplastic, featuring four-tread walk-in step and two lounges. The lounge offers four optional jet locations for full spa experience. This step has our 25 year non-prorated warranty for peace of mind and reliability. Available in white, blue granite and grey granite for maximum color coordination.

The Ultimate combination of style and functionality!

Features:

1. Standard Pacific Steps are molded from a solid sheet of coextruded Luran®S with an ABS substrate from BASF resulting in a strong, one-piece design, that will never delaminate, splinter, corrode, or puncture.
2. Raised, non-slip tread pattern allows for safe and easy pool entry and exit.
3. The high-impact strength and flexibility of weatherable polymers enables Pacific Steps to withstand the stress of frost and back fill saturation far better than other materials.

Thermoplastic Specialty Selection

- **8’ Sunledge**: Available in Standard and Cantilever
- **6’ Swim ‘N Lounge**: Available in Standard and Cantilever
- **2’ In-Wall Ladder**: Available in Cantilever Only

Available in Standard and Cantilever

**COORDINATED COLORS!**
All steps and spas are available in:

- **Blue Granite**
- **Grey Granite**
- **White**

Extruded aluminum coping provides an attractive border for poured concrete decking.

A stylish cantilever edge for poured concrete decking is created with optional styrofoam forms.

Luran®S is a registered trademark of BASF.
Pacific Thermoplastic Steps utilize the patented TES Support System for optimum tread support and strength.

- All 6' and 8' models come standard with recessed jet locations.
- All models come standard with pre-punched gasket holes for easy alignment.

### Thermoplastic Step Collection

#### TES SUPPORT SYSTEM (Total Encapsulated Support)

One-piece molded structural grid system supports the entire tread surface and prevents material fatigue.

Modular bracing allows for optional deck support.

### THERMOPLASTIC STEP SPECIFICATIONS

<table>
<thead>
<tr>
<th>NAME</th>
<th>Model</th>
<th>Treads</th>
<th>Height</th>
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</table>

▲ Requires pole kit support system; modular grid system not available.

★ Requires brace extensions for 48" height - same model accommodates 42" and 48" all height (part number PN70962)

Printing color may vary slightly from actual product. All colors/products subject to change without notice.

Models not marked may be available as a special order, please consult with your customer service representative for details.
Our Steps offer Optimum Strength and Durability

THE PACIFIC STEP
Variations in the style and location of where you place the steps in your pool is a unique benefit of customizing your pool.

Mix and Match Style

Pacific Pools offers a large assortment of steps designed to create your perfect poolscape. A wide selection of steps, lounges, benches, and specialty steps are available in white, blue granite, and grey granite. Create a unified backyard retreat by color coordinating your entryway with your liner. Even the poolside spa is available to match.

Color Coordinate your poolscape with our liners, steps, and spas.

COORDINATED COLORS!
ALL STEPS AND SPAS ARE AVAILABLE IN:

- WHITE
- BLUE GRANITE
- GREY GRANITE

WHITE
BLUE GRANITE
GREY GRANITE
Acrylic/Fiberglass Step Collection

4' French Curved Step

4' Straight Step

8' Straight Roman Step

8' Curved Roman Step

6' French Curved Step
Available for 42" and 48" pool wall

11' Straight Roman Step

8' Straight Step
Available for 42" and 48" pool wall

8' Leisure Straight Step

Step Cover

COORDINATED COLORS!
ALL STEPS AND SPAS ARE AVAILABLE IN:

WHITE
BLUE GRANITE
GREY GRANITE

GREY
GRANITE

ACRYLIC/FIBERGLASS STEPS
25 YEAR
Acrylic/Fiberglass Step Collection

- 90° Corner Step Cantilever
- 6’ Double Seat Cantilever
  Plumbed and Jetted
- 4’ Contour Step
  Can be used Standard and Cantilever
- 2’ In-Wall Ladder
- 8’ Step and Bench Cantilever
  Plumbed and Jetted
- 5’ Lagoon Free Form Step
  Can be used Standard and Cantilever
  Plumbed and Jetted

Acrylic/Fiberglass Specialty Selection

- 92” Scalloped Spill-Over Spa
  Plumbed, Foamed, and Jetted
- 92” Scalloped Stand Alone Spa
  Plumbed, Foamed, and Jetted
- 78” Square Spill-Over Spa
  Plumbed, Foamed, and Jetted
- 90” Round Spill-Over Spa
  Plumbed, Foamed, and Jetted
- 90” Round Spill-Over Spa
  Plumbed, Foamed, and Jetted

COORDINATED COLORS!
Refer to chart on page 16 for options available.

ALL STEPS and SPAS are AVAILABLE IN:

- WHITE
- BLUE GRANITE
- GREY GRANITE

Winter Spa Cover
Acrylic/Fiberglass Step Features

---

**Molded Pole Receivers**
Unwavering stability and built-in accuracy for secure support.

**Rigid-Elatic Technology**
Thermoplastic honeycombs (Rigid-elastic Technology) with composite sandwich construction offer optimum elasticity. This equates to greater impact strength and load tolerance.

**Rigidizing Tread Support**
Rigid-elastic Technology positioned underneath every tread for unsurpassed support, structural integrity and impact strength.

**Optimum Support**
Multiple levels of pole supports work in unison to create unrivaled balance and stability.

**Weighted Measuring System**
An industrial weighing system that assures a calibrated, consistent distribution of fiberglass/resin material on each and every step.

---

**Beauty Cap**
The final touch for an attractive appearance.

**PVC Faceplate with Durable Neoprene Gasket**
The flexible and resilient neoprene gasket comes pre-affixed to the step providing a water-tight seal and bond with the liner and faceplate.

---

**Patented Adjustable Foot**
This new patented feature is designed to expedite leveling during installation.

---

**Labeled Faceplates**
Directional labels allow quick, convenient, accurate installation.

---

**Perfect Match**
The 90° cut provides perfect alignment with a smooth finish to ensure the end result is a beautiful step.
Vinyl Over Step Options

The Wedding Cake Step

Wedding Cake Step Features
• The Wedding Cake Step can be used in all vinyl liner pools – polymer, steel, wood, concrete, and fiberglass.
• For uninterrupted beauty of your liner pattern, the Wedding Cake Step is a perfect choice.
• When it’s time for a new liner, consider adding a Wedding Cake Step to give your pool a fresh new style.
• The Wedding Cake Step is a great step for pools with auto covers because the step sits completely under the cover.
• All Wedding Cake Steps are of a molded shell which allows consistent liner installation, and they use a revolutionary clip system to secure the liner to the step for a snug fit.
• You’ll appreciate the raised tread pattern for a slip-resistant finish.

Available in eight beautiful models:
• 180º Straight
• 6” Radius Corner
• 90º Corner
• 2’ Radius Corner
• 8’ 6” Radius
• 9’ Radius
• 10’ Radius
• 11’ Radius

Don’t just change your Liner, change your Lifestyle!
For uninterrupted beauty of your liner pattern, the Wedding Cake Step is a perfect choice.
Innovative
The Modular Polymer Step is more than just a swimming pool step. Combine it with a bench or sunledge for a customized poolscape that suits your style. It’s your place to sit, relax, and cool off on a hot summer day. It’s a great spot to keep an eye on the kids. It’s the perfect entry way into your backyard paradise.

Vinyl Over Steps – Durability, Longevity, and Beauty
Our vinyl liners not only provide beauty to your poolscape, but also a wonderful soft, smooth texture to walk, stand, and sit on; and no snagged swimsuits! Designed for durability and longevity, as well as excellent resistance to the effects of pool water, chemicals and sunlight. Vinyl liners are virtually maintenance free, requiring no replastering or painting and are easy to keep clean.

Durability
Pools and the materials used to build them are not equal. We use only the best materials, top-notch engineering, and innovative manufacturing technology to create pool components of outstanding strength and durability. The modular polymer step will not corrode and assures a structure that is stable, strong, and durable.

Vinyl Over Polymer Steps

MODULAR POLYMER STEP

Modular Step System Features
- Vinyl Over Step application
- Totally non-corrosive
- Works with both polymer and steel pools
- Available in straight tread designs for pools 90°, 6” and 2’ radius corners in tread length from 4’ up
- Available for radius pools with an 8’6”, 9’ or 10’ radius wall
- Offers integrated steps and benches
- Utilizes the PVC Step Bead Receiver (Patent Pending)

Non-Corrosive Versatility At Last!
Vinyl Over Steel Steps

STEEL STEPS OPTIONS

Quality
Pools and the materials used to build them are not equal. We use only the best materials, top-notch engineering, and innovative manufacturing technology to create pool components of outstanding strength and durability. The 14-gauge copper bearing steel steps are coated with a 2.35 oz. zinc galvanization to prevent corrosion and assures a structure that is stable, strong and durable. We want your piece of paradise to last.

Paradise
The Pacific Vinyl Over Steel Step is more than just a swimming pool step. Combine the Pacific Vinyl Over Steel Step with a bench or sunledge for a customized poolscape that suits your style. It’s your place to sit, relax, and cool off on a hot summer day. It’s a great spot to keep an eye on the kids. It’s the perfect entry way into your backyard paradise.

Beauty
The Pacific Vinyl Over Steel Step is a beautiful part of the pool structure. The vinyl liner literally covers the entire surface of the pool up to the decking, including the steel vinyl over step, creating a finished, custom look. This versatile step will quickly become the favorite area of your pool. The Pacific Vinyl Over Steel Step is available in many standard styles and can be installed in a variety of positions. Custom styles can be designed to incorporate a bench or sunledge. Put the finishing touch on your poolscape by choosing a liner pattern from our large selection. Ask your dealer for more information.

IMPORTANT: A number of very important items that are essential for the safe use of your pool may not be visible in many of the photographs, either because of perspective or camera angle, or because they were removed for photographic purposes. These items include:
1. Safety ropes, which should remain in place at all times;
2. “No Diving” signs are provided by the manufacturer and should be installed in accordance with instructions included on the coping or liner, where they are clearly visible;
3. An area sign is provided by the manufacturer and must be permanently and conspicuously affixed in the pool area where all users can see it;
4. Necessary means of egress and entry into the pool;
5. Fencing with a self-latching gate, and other barriers that can assist in preventing unsupervised access to the pool by children;
6. Approved drain covers and other devices to protect against suction entrapment;
7. Minimum required inlet and return to ensure proper water circulation;
8. Appropriate pool lighting if the pool will be used after dark.

All of these devices should be installed in accordance with the manufacturer’s instructions. ANSI/NSPI or ANSI/ASP standards, as well as state and local statutes and codes.

Diving boards and slides require minimum depths and distances and must only be installed and used in strict compliance with the equipment manufacturer’s specifications and ANSI/NSP or ANSI/ASP standards. If the pool is labeled by us as NON-DIVING, then diving equipment may not be installed and any such equipment must be removed before the pool is used.

Smart pool owners always think safety first. They take specific steps to ensure that their family, friends and guests are knowledgeable about the safe and sensible use of their pool. They also:
• ensure that their pool is never used unless there is adequate supervision;
• ensure that their pool is kept in good repair and is not used when there is a missing or broken drain cover or other component;
• ensure that ALL CHILDREN using their pool are supervised constantly;
• that anyone under the influence of alcohol, drugs or stimulants that would impair their abilities or judgement does not use the pool;

To assist you, a number of very important items of safety literature are included with each pool. We insist that you read each item carefully and follow the instructions. These are:
• Pool Owners Safety Handbook
• “Notice” Card
• APSP “Sensible Way” Book
• Vinyl Swimming Pool Liner–Warranty
• “Children Aren’t Waterproof” Book
• “No Diving” Labels
• Plaque

Make sure your builder supplies you with all of the safety information that accompanies your pool and installs the enclosed warning stickers and area sign where they can be clearly visible to all who use the pool.

NOTICE: The manufacturer stands behind every product they produced pursuant to those representations which are stated in the written warranties. Your dealer/builder/contractor is an independent business person and not an agent or employee of the manufacturer. The manufacturer cannot and does not accept any responsibility for any representations, statements or contracts made by any dealer/builder/contractor.

PACIFIC POOLS STEPS™ is a Trademark of Latham Pool Products, Inc.

The specifications in this brochure were believed to be true at the time of printing. However, specifications, standard equipment and options are subject to change without notice.
Beautiful backyards since 1956.

www.PACIFICPOOLS.com

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383 Elgin Street, Brantford, ON N3S 7P5 • 800-638-7422

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